

47-268 TC

- 1K PU Topcoat Solution

KEY FEATURES

- Fire Retardant: Passes CPAI-84 Tests
- Excellent Hydrolytic Stability & Mullens
- Very “Soft Hand”
- High Solids
- Washable

DESCRIPTION & USES

A quality, one component polyurethane solution compound, designed to meet the specifications described in MIL-C-43473D. This product must be used as the top coat in conjunction with the 47-267 base coat. Mace 47-268 TC produces a durable finish when applied over 47-267 base coat.

PHYSICAL PROPERTIES

Product as Supplied

Appearance	Slightly white, viscous liquid	Solids content (wt %)	40% ±1%
Viscosity	8000 cps @70°F ±10000	Product Density	8.35 lbs/ gal

APPLICATION

Mace 47-268 Topcoat is specifically formulated for direct application to continuous webs by floating knife or knife-over-roll methods. Suggested add-on values range from 0.50–1.00 oz/yd² (dry) depending upon performance requirements.

Once applied, subject 47-268 TC to a baking schedule of 300° F for 45 to 90 seconds in order to get a good “cure”. Please note: There is no replacement for carefully controlled experimentation in attempts to optimize individual production procedures.

HANDLING & STORAGE

Store this product between 40 - 100° F away from all sources of ignition. For best results, mix well before using. Avoid prolonged or repeated contact with the skin and use with adequate ventilation. Consult the SDS supplied with this product before handling.

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